

# PRODUCT HIGHLIGHTS

**6417**

## **Kicker Urethane Accelerator**

### **DESCRIPTION:**

Transtar Kicker Accelerator is designed to accelerate the curing, dust, tack and tape times of Transtar Acrylic Urethane Primers and Clear Coats with no sacrifice of pot life. When Kicker is used according to the directions, it can save time and cost, by improving shop productivity.

### **PRODUCTS:**

6417 Kicker, 8 oz. (237 ml) Twin Neck Bottle, 6/case



### **SURFACE PREP:**

See topcoat manufacturer's recommendations.



### **MIX RATIO:**

#### **Primers/Primer Surfacer**

6401, 6561, 6921

#### **Clearcoats**

All Transtar & Competitive Clearcoats

#### **Kicker #6417 Ready-to-Spray Quart**

1/2 oz. up to 1 oz.

#### **Kicker #6417 Ready-to-Spray Quart**

1/2 oz.

### **REDUCER:**

See topcoat manufacturer's recommendations.



### **HVLP/LVLP:**

See topcoat manufacturer's recommendations.



### **DRY TO SAND TIMES:**

See topcoat manufacturer's recommendations.



### **SANDING:**

See topcoat manufacturer's recommendations.

See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.

# PRODUCT DATA

**6417**

## **Kicker Urethane Accelerator**

### **SUITABLE SUBSTRATES:**

Refer to topcoat manufacture for suitable substrates.

### **SURFACE PREPARATION:**

Refer to topcoat manufacture for surface preparation.

### **APPLICATION & MIXING:**

The mixing ratios listed below are guidelines only and may react differently under varied shop conditions like temperature, humidity, and air movement. Proper film builds, dry times, reducer choices, temperatures and activators remain key factors for optimum product performance.



#### **Primers/Primer Surfacer**

6401, 6561, 6921

#### **Kicker #6417 Ready-to-Spray Quart**

1/2 oz. up to 1 oz.

#### **Clearcoats**

All Transtar & Competitive Clearcoats

#### **Kicker #6417 Ready-to-Spray Quart**

1/2 oz.

### **CAUTIONS:**

DO NOT use in any products other than those listed. Excessive amounts of Kicker may cause yellowing, staining or embrittlement.

### **TECHNICAL DATA:**

APPEARANCE:	Clear Liquid
% SOLIDS:	1.60% (by weight)
SHELF LIFE:	One year (unopened)

### **COMPETITION:**

PPG Deltron/Concept DX 76, DX84  
U-Tech MSA4  
DuPont 289S  
Montana CR22ACCP

Valspar T566  
RM Diamont HR5  
Nason 483-54  
Spies Hecker 9030

PPG Global D818  
PPG Omni MX195  
Sikkens 6012  
Matrix MX84

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## ***Kicker Urethane Accelerator***

### **REGULATORY:**

Category: Clear Coating <b>6417</b>	Individual Component
VOC Actual	8.02#/gal (961 g/l)
VOC Regulatory (less water, less exempt compounds)	8.02#/gal (961 g/l)
Weight % of Volatiles	98.40
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	8.15#/gal